LUDO - Technical specifications

ISO 13006 - EN 14411 - ISO 10545 Standards

Nominal sizes (cm):**60x120**	Thickness (mm) : **7**
Sides: **Rectified**	Product Group: **BIII A-GL (pasta bianca)**
	Surface: **Natural**

Technical characteristics		**Test method**	**EN 14411 and ISO 13006 requirements**	**Italcer Average values**
Dimensions	Length and width	ISO 10545-2	±0.6% and ± 2.0mm	Compliant
	Straightness of sides	ISO 10545-2	±0.5% and ± 1.5mm	Compliant
	Rectangularity	ISO 10545-2	±0.5% and ± 2.0mm	Compliant
	Flatness	ISO 10545-2	±0.5% and ± 2.0mm	Compliant
	Thickness	ISO 10545-2	±5% and ± 0.5mm	Compliant
Water absorption		ISO 10545-3	>10 %	Compliant
Modulus of rupture		ISO 10545-4	≥ 15 N/mm^2	Compliant
Breaking strength (S)		ISO 10545-4	≥ 200 N	Compliant
Chemical resistance		ISO 10545-13	Declared value	LB – HB
Household chemicals resistance		ISO 10545-13	B min.	Compliant
Stain resistance		ISO 10545-14	Class 3 min.	Compliant
Shade variation		ANSI A 137.1	Not required	V1
Fire reaction		UNI EN 13501-1	-	$A1_{FL}$ class
Thermal Conductivity		EN 12524	Not required	λ = 1.3 W/m·°K
Light and colour fastness		DIN 51094	Not required	No variations

Rubiera, June 09 2026

Italcer Quality Department

LUDO decors - Technical specifications

ISO 13006 - EN 14411 - ISO 10545 Standards

Nominal sizes (cm): **60x120**	Thickness (mm) : **7**
Sides: **Rectified**	Surface: **natural**
	Product Group: **BIa-GL**

Technical characteristics		**Test method**	**EN 14411 and ISO 13006 requirements**	**Italcer Average values**
Dimensions	Length and width	ISO 10545-2	±0.6% and ± 2.0mm Rect. : ±0.3% and ± 1.0mm	Compliant
	Straightness of sides	ISO 10545-2	±0.5% and ± 1.5mm Rect. : ±0.3% and ± 0.8mm	Compliant
	Rectangularity	ISO 10545-2	±0.5% and ± 2.0mm Rect. : ±0.3% and ± 1.5mm	Compliant
	Flatness	ISO 10545-2	±0.5% and ± 2.0mm Rect. : ±0.4% and ± 1.8mm	Compliant
	Thickness	ISO 10545-2	±5% and ± 0.5mm	Compliant
Water absorption		ISO 10545-3	≤ 0.5%	Compliant
Modulus of rupture		ISO 10545-4	≥ 35 N/mm^2	>35 N/mm^2
Breaking strength (S)		ISO 10545-4	≥ 1300 N	Compliant
Abrasion resistance		ISO 10545-7	Declared class	Resistant
Linear thermal expansion		ISO 10545-8	Declared value	$\alpha \leq 7.1x10^{-6}\ °C^{-1}$
Thermal shock resistance		ISO 10545-9	No alterations	Resistant
Frost resistance		ISO 10545-12	No alterations	Resistant
Chemical resistance		ISO 10545-13	Declared value	LA – HA
Household chemicals resistance		ISO 10545-13	B min.	A
Stain resistance		ISO 10545-14	Class 3 min.	5
Mohs Hardness		UNI EN 101	5 Min.	6
Slip Resistance		DIN 51130	Declared value	-
		DIN 51097	Declared value	-
		ANSI A137.1	Declared value	-
		B.C.R.A. Rep. CEC/81	Declared value	-
		BS 7976	Declared value	-
Shade variation		ANSI A 137.1	Not required	V1
Fire reaction		UNI EN 13501-1	-	$A1_{FL}$ class
Thermal Conductivity		EN 12524	Not required	λ = 1.3 W/m·°K
Light and colour fastness		DIN 51094	Not required	No variations

Rubiera, March 12 2025

Italcer Quality Department